

## HSS CO STEP DRILL



### Cobalt 8%

#### HSS COBALT 8% STEP DRILL VOSSEN

##### Areas of application:

For applications under extreme conditions.

##### Features:

Made of HSS 8% Cobalt steel:

- Allows excellent resistance to machining temperatures,
- Drills in materials with a hardness of up to 1400 N/mm<sup>2</sup> (machining of high-strength steels, especially stainless steels and refractory alloys),
- Performs work with interrupted cuts.



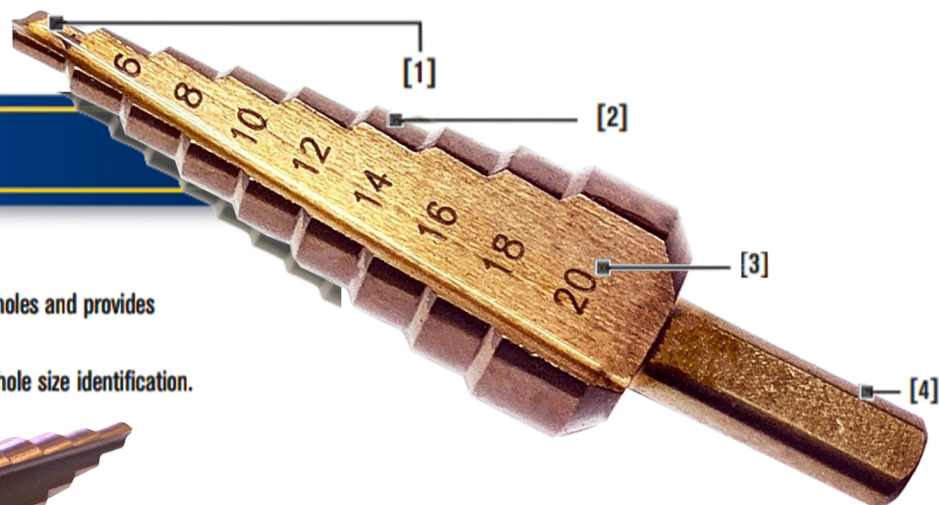
## Metal Drilling Step Drill Bits

### UNIBIT Step Drill Bit - Drill Multiple Hole Sizes With One Bit

VOSSEN UNIBIT Step drill bits are ideal for drilling holes in just about any type of hard material. Our Cobalt step drill bits are engineered with M42 Cobalt Steel for maximum life when drilling in the toughest steel, including stainless steel. Our UNIBIT step drills are designed with a SpeedPoint tip that guarantees fast starts. They're manufactured with a single-flute cutting edge that drills multiple sizes of true, round holes with precise step control. Plus, the hole sizes are permanently laser-etched on the inside of the flute, so they can be easily identified throughout the life of the bit.

#### UNIBIT STEP DRILL BIT FEATURES

1. SpeedPoint® tip for fast starts.
2. Geometry of single-flute cutting edge drills true, round holes and provides maximum step control.
3. Laser-etched sizes inside flute for easy and permanent hole size identification.
4. Hex-shaped shank secures easily in drill.



**VOSSEN**  
**DRILLING**